



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

001393

D2153
Job Sheet 173511



Part No: D2153

Job Qty: 20 ea

Part Name: Door Prop



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/5/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV B IPP: E 02.07.08 Re-format KJ/RF IPP: Rev F 17.05.26 As per DWG RevB DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Start up Operation	20 Ea		3/3/18	0.00	0.00	Start Up Small Fab-4		MAR 05 2018
130	Small Fab	20 pcs		3/5/18	0.00	0.86	Small Fab-1		DAS 38 9-88
140	QC	20 pcs		3/5/18	0.00	0.00	QC5		
150	Packaging	20 pcs		3/5/18	0.00	0.00	Packaging3-1	5362	MAR 05 2018
160	QC21-SA	20 Ea		3/5/18	0.00	0.00	QC21		

Part Op 130 - 1- Assemble as per Dwg D2153 2- Remove Spring Lift name and address with Acetone, leave only warning: "DO NOT OPEN HIGH PRESSURE"

DAS 21 MAR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3015-3	Locknut	40 Ea (2 ea)	120-Start up Operation	7164419
NAS1149D0563J	Washer	40 Ea (2 ea)	120-Start up Operation	5025743
D5479-1	Door Prop	20 Ea (1 ea)	120-Start up Operation	5047275
SL69-BS	Ball Stud	40 pcs (2 ea)	120-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-Start up Operation	D3015-3	40	424	0
	D5479-1	20	0	0
	NAS1149D0563J	40	1,330	0
	SL69-BS	40	104	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001393	S047781	D3015-3	Locknut	F164419	ST015	40
001393	S047275	D5479-1	Door Prop	S047266	ST365	20
001393	S047779	NAS1149D0563J	Washer	s025743	ST263	40

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/5/18 8:53 AM Dart.joly.jocelyne



Container No: S047796

Part: D2153

Job No: 173511

Serial No/Batch: S047796

Revision:

Inspector:

Date: 03/05/18

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